

## No.522 Melt Indexer Model G-02



*Note: With optional flow-rate device (encoder) and manual cutting device*

### ■ APPLICATION

The Melt Indexer G-02 conforms to the ISO 1133 (JIS K 7210) and ASTM D1238, and measures the plastic melt mass-flow rate (hereafter referred to as “MFR”) in accordance with Procedure A, and the MFR and the melt volume-flow rate (hereafter referred to as “MVR”) in accordance with Procedure B (using the flow rate device).

## ■ SPECIFICATIONS




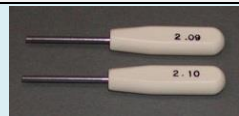



Model	G-02
Temperature range	100 to 350°C (400°C optional) (Note: Standard calibration temperatures: 190°C, 230°C, 280°C, 300°C)
Temperature accuracy	±0.2°C Resistance temperature detector: Pt100
Temperature resolution	0.1°C / 0.01°C (Can be changed in the environment settings)
Test weights	0.325kg, 2.16kg (Standard feature) 1.0kg, 1.05kg, 1.2kg, 3.8kg, 5.0kg, 10.0kg, 12.5kg, 21.6kg (Optional)
Touch-screen	4 inch LCD touch-screen Languages: English, Chinese, Korean, and Japanese Test condition: 100 conditions can be saved Measurement data: 100 data can be saved
Interface	RS-232C
Power requirement	<ul style="list-style-type: none"> <li>■ Single-phase, AC100 to 115V, 50Hz or 60Hz, 0.6kVA</li> <li>■ Single-phase, AC200 to 230V, 50Hz or 60Hz, 0.6kVA</li> </ul> (To be selected)
Dimensions	W400 x D370 x H560mm W400 x D370 x H820-945mm (Including weight lifting device)
Weight	Approx. 40kg Approx. 55kg (Including weight lifting device)
Related standards	ISO 1133 ASTM D1238 JIS K 7210, K 6760, K 6870, K 6719, K 6758





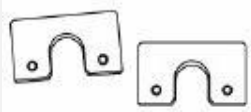
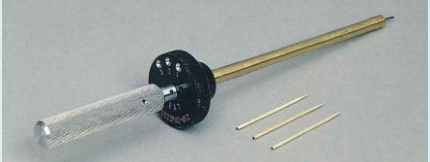
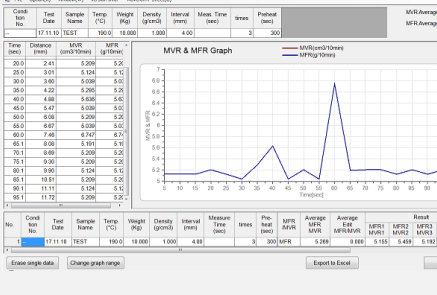


Touch screen

## ■ ACCESSORIES & OPTIONS

● Included ○ Optional

Name	Model (Part No.)	Photo	G-02
Piston (For without use of flow-rate device)	PS50R		●
Piston (For use of flow-rate device)	PS50FR	----	○*1
Piston, Hastelloy (For without use of flow-rate device)	----	----	○
Piston, Hastelloy (For use of flow-rate device)	----	----	○
Funnel	----		●
Orifice (Die) ■ Ø2.095mm, L:8mm (Standard) ■ Material: Carbide	2100320		●
Orifice (Die) ■ Ø1mm ■ Material: Carbide	----	----	○
Half size orifice (Die) For ASTM D 1238, Procedure C ■ Ø1.05mm, L=4mm	----	----	○
Hastelloy orifice (Die) ■ Ø2.095mm, L:8mm ■ Material: Hastelloy	2110030	----	○
Orifice gauge (Go/no go gauge) For Ø2.095mm	2100330		●
Orifice cleaning rod	2100344		●
Sample push rod	----		●
Furnace cleaning rod	2100334		●

Weight for 2.16kg	W-GF		●
Weight for 1.0kg	W-GA	----	○
Weight for 1.05kg	W-GB	----	○
Weight for 1.2kg	W-GC	----	○
Weight for 3.8kg	W-GE	----	○
Weight for 5.0kg	W-GG	----	○
Weight set for 10.0kg (Consist of W-GD, W-GK)	L10.00	----	○
Weight set for 12.5kg (Consist of W-GD, W-GE, W-GH, W-GI)	L12.50	----	○
Weight set for 21.6kg (Consist of W-GE, W-GG, W-GI, W-GJ, W-GK)	L21.60	----	○
Flow-rate device for method B (Piston displacement transducer / Encoder) Accuracy: $\pm 0.02\text{mm}$	FRG1		○
Weight lifting device	WLG1		○
Manual cutting device (Not possible to use with Die plug, model FPG2)	MCG2-A		○
Manual cutting device (Possible to use with Die plug, model FPG2)	MCG2-B		○

Automatic cutting device (Not possible to use with die plug, model FPG2)	ACG2		○																																																																				
Die plug	FPG2		○																																																																				
Piston stopper jig (5mm & 10mm)	S-SP		○																																																																				
Orifice cleaning tool	YG		○																																																																				
Real time data output (Data acquisition software)  Note: Spreadsheet software is required. (Not provided)	RTD1	 <table border="1" data-bbox="858 972 981 1265"> <thead> <tr> <th>Time (sec)</th> <th>Current (mA)</th> <th>MFR (g/10min)</th> <th>MFR<sub>10</sub> (g/10min)</th> </tr> </thead> <tbody> <tr><td>20.0</td><td>2.41</td><td>5.208</td><td>5.26</td></tr> <tr><td>25.0</td><td>3.01</td><td>5.124</td><td>5.15</td></tr> <tr><td>30.0</td><td>3.90</td><td>5.036</td><td>5.0</td></tr> <tr><td>35.0</td><td>4.22</td><td>5.295</td><td>5.28</td></tr> <tr><td>40.0</td><td>4.88</td><td>5.062</td><td>5.0</td></tr> <tr><td>45.0</td><td>5.47</td><td>5.038</td><td>5.02</td></tr> <tr><td>50.0</td><td>6.08</td><td>5.058</td><td>5.0</td></tr> <tr><td>55.0</td><td>6.67</td><td>5.038</td><td>5.02</td></tr> <tr><td>60.0</td><td>7.46</td><td>6.747</td><td>6.74</td></tr> <tr><td>65.1</td><td>8.06</td><td>5.191</td><td>5.15</td></tr> <tr><td>70.1</td><td>8.80</td><td>5.200</td><td>5.26</td></tr> <tr><td>75.1</td><td>9.20</td><td>5.206</td><td>5.2</td></tr> <tr><td>80.1</td><td>9.90</td><td>5.124</td><td>5.15</td></tr> <tr><td>85.1</td><td>10.61</td><td>5.206</td><td>5.2</td></tr> <tr><td>90.1</td><td>11.11</td><td>5.124</td><td>5.15</td></tr> <tr><td>95.1</td><td>11.70</td><td>6.208</td><td>6.2</td></tr> </tbody> </table>	Time (sec)	Current (mA)	MFR (g/10min)	MFR <sub>10</sub> (g/10min)	20.0	2.41	5.208	5.26	25.0	3.01	5.124	5.15	30.0	3.90	5.036	5.0	35.0	4.22	5.295	5.28	40.0	4.88	5.062	5.0	45.0	5.47	5.038	5.02	50.0	6.08	5.058	5.0	55.0	6.67	5.038	5.02	60.0	7.46	6.747	6.74	65.1	8.06	5.191	5.15	70.1	8.80	5.200	5.26	75.1	9.20	5.206	5.2	80.1	9.90	5.124	5.15	85.1	10.61	5.206	5.2	90.1	11.11	5.124	5.15	95.1	11.70	6.208	6.2	○
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Mini thermal printer	PRT		○																																																																				
Anticorrosion option (Piston, barrel and orifice)	WC	----	○																																																																				
High temperature option (Calibration temperatures: 190°C, 230°C, 300°C, 400°C)	HT	----	○																																																																				
Safety cover			○																																																																				

Blade for cutting device	2110200	----	○*2
Accessories box (Small)	COS	----	○
Accessories box (Large)	COL	----	○
Power supply, Single-phase, AC100 to 115V	----	----	●
Power supply, Single-phase, AC200 to 230V	----	----	○
Power cord, Type B (For Japan)	----	----	●
Power cord, Type B (For USA etc.)	AC-U	----	○
Power cord, Type F (CEE7/4, For Germany etc.)	AC-C	----	○
Power cord, Type F (For Korea)	AC-K	----	○
Power cord, Type G (BS1363 (For UK etc.)	AC-B	----	○
Power cord, Type I (For China)	AC-G	----	○

\*1 Supplied as standard feature when flow-rate device is selected.

\*2 Supplied as standard when cutting device is selected.

## WEIGHT COMBINATION

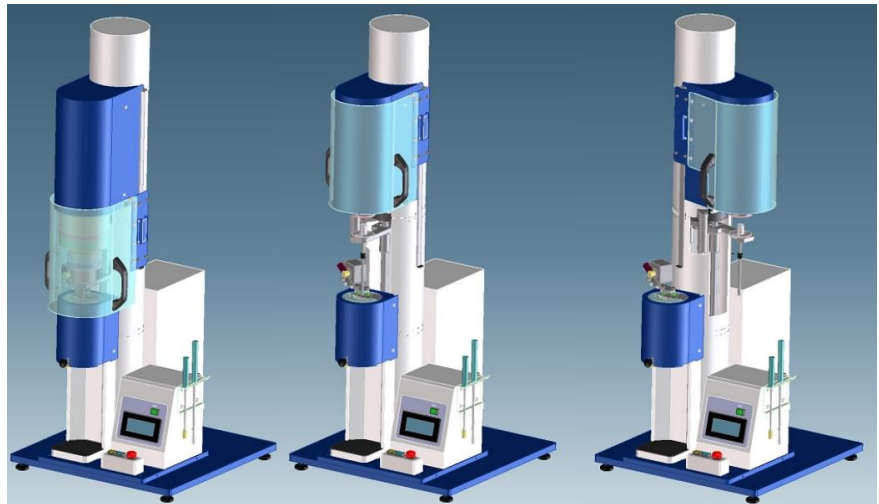
Load	Combination (code of individual weight)	Remark
0.325kg	Piston	Standard
2.16kg	Piston + W-GF (1.835kg)	Standard
1.0kg	Piston + <b>W-GA (0.675kg)</b>	Option
1.05kg	Piston + <b>W-GB (0.725kg)</b>	Option
1.2kg	Piston + <b>W-GC (0.875kg)</b>	Option
3.8kg	Piston + W-GF (1.835kg) + <b>W-GE (1.64kg)</b>	Option
5.0kg	Piston + W-GF (1.835kg) + <b>W-GG (2.84kg)</b>	Option
10.0kg	Piston + W-GF (1.835kg) + <b>W-GD (1.45kg)</b> + <b>W-GK (6.39kg)</b>	Option
12.5kg	Piston + W-GF (1.835kg) + <b>W-GD (1.45kg)</b> + <b>W-GE (1.64kg)</b> + <b>W-GH (3.225kg)</b> + <b>W-GI (4.025kg)</b>	Option
21.6kg	Piston + W-GF (1.835kg) + <b>W-GE (1.64kg)</b> + <b>W-GG (2.84kg)</b> + <b>W-GI (4.025kg)</b> + <b>W-GJ (4.545kg)</b> + <b>W-GK (6.39kg)</b>	Option

	0.325kg	2.16kg	1.0kg	1.05kg	1.2kg	3.8kg	5.0kg	10.0kg	12.5kg	21.6kg
Standard	○	○	---	---	---	---	---	---	---	---
L1.00	---	---	○	---	---	---	---	---	---	---
L1.05	---	---	---	○	---	---	---	---	---	---
L1.20	---	---	---	---	○	---	---	---	---	---
L3.80	---	---	---	---	---	○	---	---	---	---
L5.00	---	---	---	---	---	---	○	---	---	---
L10.00	---	---	---	---	---	---	---	○	---	---
L12.50	---	---	---	---	---	○	---	---	○	---
L21.60	---	---	---	---	---	○	○	---	---	○

# Melt Indexer, model **G-02 Multi-weight** (With automatic load changing unit)



This unit is designed for ASTM D 1238 procedure D.



## ■ SPECIFICATIONS

Model	G-02 Multi-weight
Multi-weight	3 weight steps
Test weight	8 different test weights with automatic selection 0.325, 2.16Kg, 3.8Kg, 5Kg, 10Kg, 12.5Kg, 21.6Kg +select 1 kind from 1Kg, 1.05Kg, 1.2Kg
	<p style="text-align: center;">*A : Selected with 1.0, 1.05 or 1.2kg</p>
Power requirement	Single-phase, AC100 to 115V or 200 to 230V, 50Hz or 60Hz
Compressed air requirement	0.4MPa
Dimensions	W700 x D730 x H1400









*Specifications are subject to change without notice.*

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